



APPLICATION OF ACOUSTIC INSPECTION TECHNOLOGY FOR TWO RIVERS UTILITIES COLLECTION SYSTEM

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AGENDA

- Acoustic Inspection Overview
- Project Background & Objectives
- Summary of Results
- Conclusions
- Planned Next Steps

Active Acoustic Pipe Inspection Background

- Patented technology
- Gravity-fed sewer focus
- Developed in Charlotte with CMUD as key partner

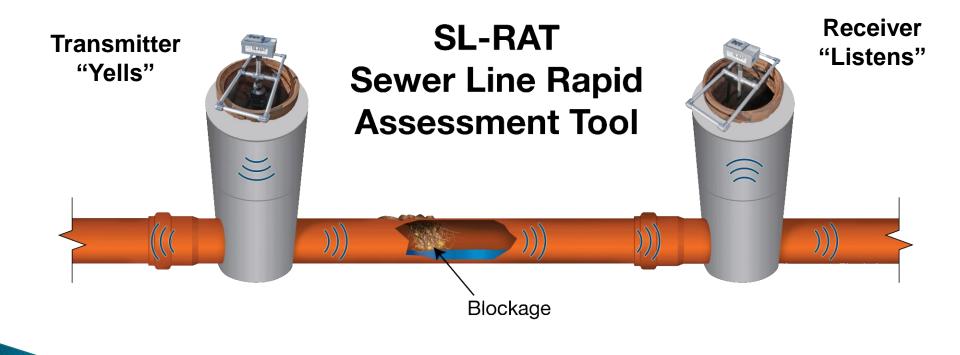




- Over 1.3M feet inspected
- Rapid assessment helps better focus cleaning and CCTV resources

Acoustic Inspection Technology

How Does it Work?



Key Features of Acoustic Inspection



- No Flow Contact / No Confined Space Entry
- Simple to use train operators in minutes
- Low Cost—Pennies/foot
- Rapid Onsite Results Under 3 min./segment
- Portable < 30 lbs</p>
- GIS Integration GPS Enabled
- Archive Pipe Segment
 Blockage Assessments

Acoustic Inspection Applications

- Focus Cleaning Effort Reduce Cleaning by Over 50% & Enable Condition Based Maintenance
- Eliminate Repeat & Downstream Overflows
- Post Cleaning Quality Assurance
- Quick Collection System Condition Assessments
 When Taking Over New Areas

About Two Rivers

Public Water/Sewer Utility serving Gaston County Municipalities

Over 550 miles of sewer pipe

Over 26,000 service points

We are T.R.U. to our customers!

Overview of the Two Rivers Project

MOTIVATION: MORE EFFECTIVELY DETERMINE PROPER TIME INTERVALS FOR TIME-BASED-MAINTENANCE AREAS

OBJECTIVE: TEST SL-RAT FOR EFFECTIVENESS
AT DETECTING BLOCKAGES AND
EVALUATE FOR INCORPORATION
INTO CLEANING PROGRAM

APPROACH: SELECT TEST AREA THAT USES A
TBM PROTOCOL TO ACOUSTICALLY
EVALUATE PIPE CONDITION VS
CLEANING PROTOCOL OVER TIME

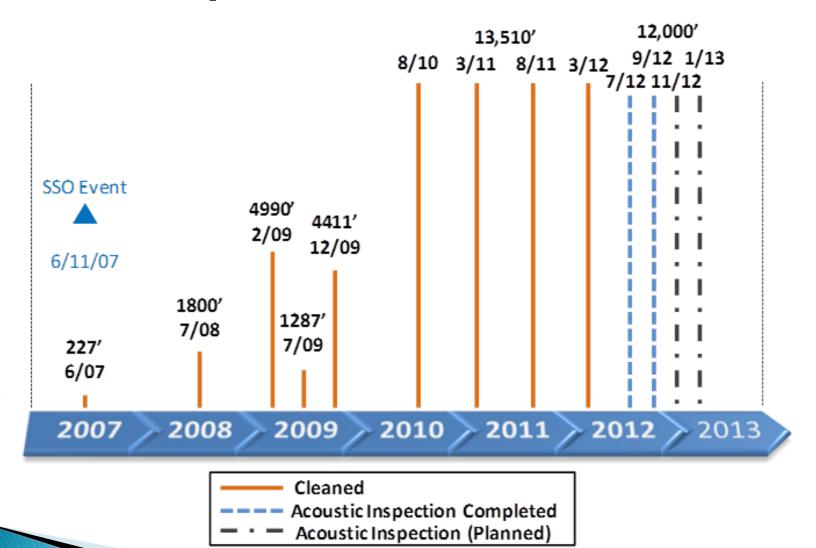
Major Retail Area Chosen

▶ ~13,000 feet 8" pipe – mix of Ductile Iron & PVC

PHASE II PHASE III



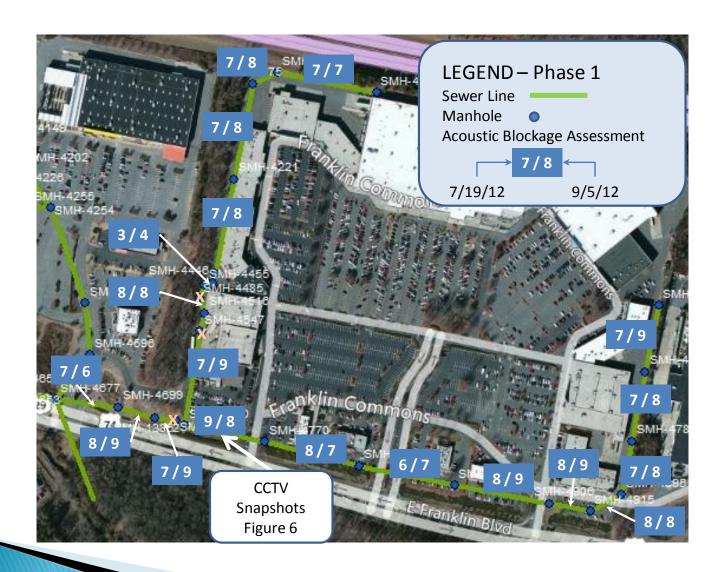
Franklin Square Maintenance Timeline



How the work was done

- Utilized Two Rivers field crew of 2 operators
- Trained crew <u>AND</u> inspected 12,000 feet in < 5 hours</p>
- Averaged <u>2300 2600 feet/hour</u> over two runs
- Conducted two inspection regimes July 2012 & September 2012 – so far

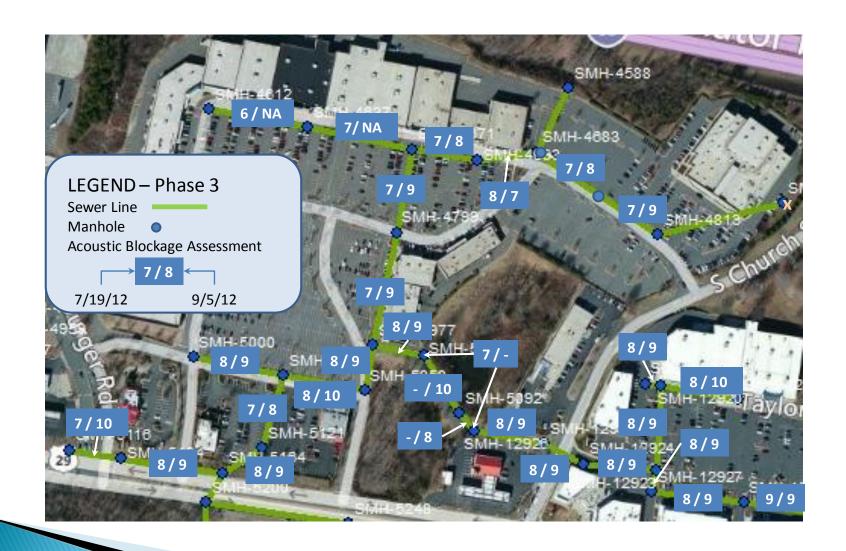
Phase I Acoustic Inspection Results



Phase II Acoustic Results



Phase III Acoustic Results



Project Conclusions & Next Steps

CONCLUSIONS

- Delayed cleaning schedule using Acoustic Inspection CBM protocol
- Blockage assessments improved between SL-RAT inspections
- Enables targeted cleaning of specific segments

NEXT STEPS

 Develop CBM based cleaning schedule



- Continue gathering trend data on blockage condition
- Integrate into cleaning ops & business processes

In Summary...

- Inspection is much Cheaper than Cleaning
- Acoustic Inspection is an Effective Method to Make Blockage Assessments
 - Quick
 - Cheap
 - Easy / Safe
- Acoustic Inspection Enables CBM Capability
- Acoustic Inspection Does Not Replace Cleaning or Detailed Inspection
 - Helps Determine how to Effectively Deploy Cleaning and CCTV resources

For More Information

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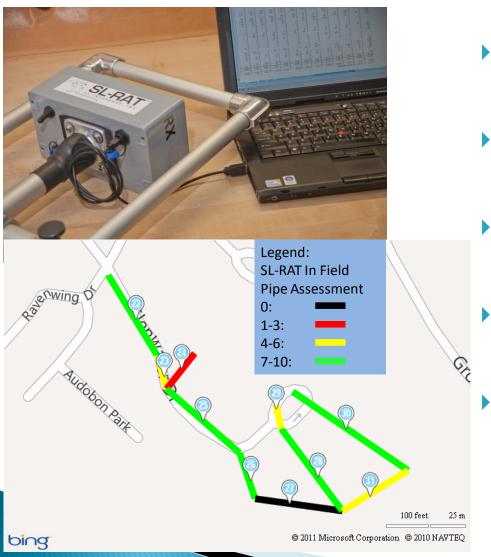
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APPENDIX

Historical Archive – SL-DOG



- Sewer Line DataOrganizer SL-DOG
- Convert Assessment Data to Actions
- Better Schedule Cleaning Activities
- Better Management of Inspection Activities
- Improve Your Collection Cleaning Effectiveness

Operating Cost – Less than \$0.10/ft

- Typical Industry Values : Cleaning Crew \$1.00/foot
- Estimated Acoustic Inspection Crew

Number of Crew Members	2
Annual Fully Loaded Salary Per Crew Member	\$68,000
Annual Equipment Costs (Including Truck & SL-RAT)	\$24,000
Work Days Per Year	251
Onsite Work Hours Per Day	5.5
SL- RAT Average Number of	6
Segments Inspected Per Hour	
Average Sewer Line Segment Length in feet	220
Cost Per Foot	\$0.09/ft